

M640MTPro WNo.999 (LINK C1&C2)

UNo. MAT OD-MAX ID-MIN LENGTH WORK FACE RPM TR2-DIA
 0 ALY STL 3.5 0. 14.88 0. 250 3.5

UNo. UNIT CHANGE-PT GEAR TOOL #
 1 MANUAL.P 1 GENERAL OUT 1. █

UNo. UNIT CHANGE-PT GEAR TOOL #
 2 M-MANUAL 1 END MILL 0.16 B #
 SEQ G DATA-1 DATA-2 DATA-3 RADIUS RPM FEED M OFS
 1 OZ -2. @

UNo.UNIT SETUP-No. HEAD SPDL PUSH CHUCK
 3 TRANSFER BAR 1 2 4 @ 1

UNo.UNIT # # 1 # 2 # 3 # 4 # 5 # 6 # 7 # 8 # 9 #10 #11 #12
 4 M-CODE 511

UNo.UNIT MODE POS-B POS-C SRV-A SLOT-WIDBTM WAL FIN-A FIN-R PAT.
 # 5 SLOT ZY @ 0. 0.106 0.189 2 6 0. 0.005 0
 SNo. TOOL NOM-Ø # APRCH-1 APRCH-2 TYPE AFD DEP-A DEP-R C-SP FR M M
 R 1 END MILL 0.16B 1 @ @ @ @ 0.106 @ 120 0.0025 8
 F 2 END MILL 0.16B 1 @ @ @ @ @ 140 0.004 8
 FIG SHP SPT-R Z Y RADIUS/Ø I J P CNR RGH
 1 LINE 0.4373 1.88 0. @
 2 LINE @ 0.78 @ @

UNo. UNIT CHANGE-PT GEAR TOOL #
 6 M-MANUAL 1 CHAMFER 0.16 B 1
 SEQ G DATA-1 DATA-2 DATA-3 RADIUS RPM FEED M OFS
 1 OZ 0. @ 9

UNo.UNIT # # 1 # 2 # 3 # 4 # 5 # 6 # 7 # 8 # 9 #10 #11 #12
 7 M-CODE 512 306

UNo.UNIT SETUP-No. HEAD SPDL PUSH CHUCK
 8 TRANSFER MOVE 2 @ @ @ @

UNo.UNIT COUNTER RETURN WK.No. CONT. NUM. SHIFT
 9 END 1