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UNo.	MAT	OD-MAX	ID-MIN	LENGTH	WORK FACE	RPM
0	ALUMINUM	3.	0.	3.	0.	1000

UNo.	UNIT	MODE	POS-B	POS-C	SRV-A	BTM	WAL	FIN-A	FIN-R	INTER-R	CHMF
1	POCKET	/Y	45.	0.	0.25	9	9	0.0033	0.0033	0.25	0.01

SNo.	TOOL	NOM-Ø	APRCH-1	APRCH-2	TYPE	AFD	DEP-A	DEP-R	C-SP	FR	M	M
R 1	END MILL	0.25A	?	?	CCW	G01	0.125	0.19	1000	0.004	8	
F 2	END MILL	0.25A	?	?	CCW	G01	♦	0.19	1000	0.004	8	
3	CHAMFER	0.19A	?	?	CCW	G00	♦	♦	1500	0.002	8	

FIG	SHP	SHIFT-Z	SHIFT-R	P1X/CX	P1Y/CY	P3X/R	P3Y		CNR
1	SQR	1.	1.	0.5	0.5	-0.5	-0.5	R	0.13

UNo.	UNIT	COUNTER	RETURN	WK.No.	CONT.	NUM.	SHIFT
2	END						