

Mazak asked me to remove several files from "Downloads" on the IntegrexMachinst.com homepage. This was so that 5 axis machining technology would not fall into the wrong hands. I ask them to provide me with information that would help people who come to Integrexmachinist.com to get the removed files and documents from Mazak. Mazak has not got back to me.

This file (Instructions Workpiece Coordinate Adjustment.pdf) explained how to program G128 on the 640MTPro Integrex control to do 3+2 (position B and C and Machine with XYZ no options are needed) in EIA.

There are several other documents/files needed that explain how to install and use G128.

9128.EIA (Macro)

Install Document For G128.pdf

G128 without G43_4 Sample Program.pdf