

Mazak asked me to remove several files from "Downloads" on the IntegrexMachinst.com homepage. This was so that 5 axis machining technology would not fall into the wrong hands. I ask them to provide me with information that would help people who come to Integrexmachinist.com to get the removed files and documents from Mazak. Mazak has not got back to me.

This file (Install Document For G128.pdf) explained how to install the 9128.eia Macro on the 640MTPro Integrex control to do 5 axis Simultaneous (you need the opinions turned on to do this one) 3+2 (position B and C and Machine with XYZ no options are needed) in EIA.

There are several other documents/files needed that explain how to use G128.
9128.EIA (Macro)
G128 without G43_4 Sample Program.pdf
Instructions Workpiece Coordinate Adjustment.pdf
G43.4 Sample.pdf