

Mazak asked me to remove several files from "Downloads" on the IntegrexMachinst.com homepage. This was so that 5 axis machining technology would not fall into the wrong hands. I ask them to provide me with information that would help people who come to Integrexmachinist.com to get the removed files and documents from Mazak. Mazak has not got back to me.

This file (G43.4 Sample.pdf) was a sample program for 640MTPro Integrex control to do 5 axis Simultaneous(you need the opinions turned on to do this one)

There are several other documents needed that explain how to install and use G128.

9128.EIA (Macro)

Install Document For G128.pdf

Instructions Workpiece Coordinate Adjustment.pdf